



## **Adding Lead-in and Lead-out Lines**

Open Cut2D PRO

Draw your part

Press F12 to open the toolpath tab

Click the 'Profile Toolpath' button

In the lower right hand margin of the '2D Profile Toolpath' window, click the 'Leads' tab

Check the 'Add leads' box

Click the 'Circular Lead' radio button

Input a Radius value

Input a Lead Length value

If desired, check the 'Do lead out' box, then input an 'Overcut Distance'

Click 'Calculate' button

Click 'Close' button

Click 'Save Toolpath' button

Select the correct Post Processor to match the units of your controller

Click 'Save Toolpath(s)...' button and designate destination

Click 'Close' button

***Congratulations - you're done!***

